

NEW CLOPAY COMMERCIAL – MODEL 904 architectural series

The Clipay logo consists of a stylized 'C' icon followed by the word 'Clipay' in a bold, sans-serif font, all contained within a yellow rectangular box.

ALUMINUM FULL-VIEW DOORS

Clipay's new Model 904, possesses a sleeker design with fewer lines and angles to its appearance. It has equal stile spacing with rails and stile profiles more proportional to each other. This new design provides a more aesthetically pleasing appearance making it ideal in applications such as restaurants, auto dealerships and fire stations.

clipaycommercial.com



Frame Detail



Section Joint Seal



Reinforcing Fin (where applicable)



OPTIONS

PANEL OPTIONS

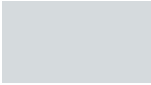


Full-View

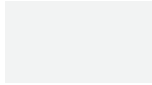


Solid Aluminum

FRAME/SOLID PANEL COLOR OPTIONS



Clear Aluminum
(Anodized)



Standard White
(Painted)



Bronze
(Painted)



Chocolate
(Painted)



Bronze
(Anodized)*



Black
(Anodized)



Dark Bronze
(Anodized)*

**Additional cost and lead time may apply. The use of "Bronze (Painted)" is recommended due to slight color variation that may occur during the anodizing process.*

CUSTOM PAINT OPTIONS

Color Blast® paint system or RAL Powder Coating give you thousands of color options for endless upgrades. See your Clopay Dealer for details.



COLOR BLAST®



GLASS/PANEL OPTIONS



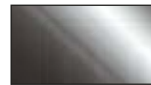
Clear Glass



Gray Tinted Glass



Bronze Tinted Glass



Mirrored Glass*



Obscure Glass



White Laminate
Glass*



Frosted Glass
or Acrylic



Clear Acrylic



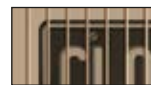
Gray Acrylic



White Acrylic



Clear
Polycarbonate



Bronze
Polycarbonate



Clear Anodized
(Aluminum Panel)

**Glass/acrylic panels may be combined with aluminum panels. Custom glass and colors available.*

PERFORMANCE OPTIONS

HEAVY-DUTY HARDWARE



Double-end Hinge



3" Track



High Performance Hardware

SPECIALTY PRODUCTS



Center Mullions



Exhaust Port

OPTIONAL WARRANTY

Extended 8-year hardware warranty include upgraded industrial hardware. Upgraded hardware includes 3" track and rollers, 11-gauge hinges, heavy duty brackets, solid shaft and more.



WINDCODE®



Design pressures (DP) up to 14 PSF depending on size. Models tested 50% greater than DP.

STANDARD SPECIFICATIONS

Max Width	24' 2" (7.4 m)
Max Height	20' 0" (6.1 m)
Exterior/Interior Panel Thickness	2-1/8"
End Stile Thickness	4.5" wide single up thru 14' 2" 6.5" wide double over 14' 2"
Emboss	Recessed panel with smooth surface
Panel Style	Full-view
Section Construction	6063-T5 extruded aluminum alloy
Powder Coating	Over 180 color options available
Window Style	Full-view

Glass	DSB glass, tempered glass, acrylic, thicknesses of 1/8", 1/4" and 1/2"	
Solid Panels	Insulated and non-insulated	
Wind Load	Non-impact rated	
Joint Seal	Yes	
Springs	10,000 cycle springs Galvanized aircraft cable with minimum 7:1 safety factor	
Tracks	2" angle mount track with standard lift 3" track where applicable	
Hardware	TPE astragal in aluminum retainer Steel step plate and lift handle Inside slide lock for increased security	Commercial 10-ball steel rollers 14 gauge hinges
Warranty	Standard Paint – 5 Years Material and Workmanship – 1 Year	Color Blast® – 5 Years Hardware – 1 Year



For more information on these and other Clopay products, call 1-800-526-4301 or visit clopaycommercial.com



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